

R-245fa

1,1,1,3,3 - PENTAFLUOROPROPANE $CF_3-CH_2-CHF_2$

Molecular weight (g/mol)	134.05
Melting point (°C)	-102.1
Boiling point (at 1.013 bar)	15.13
Temperature glide at 1.013 bar (K)	0
Critical temperature (°C)	154.0
Critical pressure (bar absolute)	36.51
Specific heat (liquid) at + 25°C (kJ/kg.K)	1.322
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K)	0.920
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar	1.101
Viscosity (liquid) at + 25°C in Centipoise (10 ⁻³ Pa.s)	0.401
Surface tension at + 25°C in dyne per centimetre (10 ⁻³ N/m)	13.63
Classification NF-EN 378	B1
GWP (IPCC 4)	1030

🔑 Main applications

R-245fa is a hydrofluorocarbon (HFC). It is used for new installations as a specialist refrigerant in industrial air conditioning, air conditioning in buildings, Organic Rankine Cycle (ORC) heat recovery systems and for energy recovery systems at high ambients. It can also be used in high power installations equipped with centrifugal compressors (one or more stages) and can replace HCFC R-123. R-1233zd is an alternative to R-245fa and R-123 in a new installation only.

🔑 Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 20 ppm weight.

Non-condensable content (gas phase): ≤ 1.5 % volume.

Chlorine ion test (silver nitrate test): negative.

High boiling residues: ≤ 0.01 % volume.

Total Acidity (HCL): ≤ 1 ppm weight.

🔑 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the miscibility with the fluid under consideration.

🔑 Regulation

The use and implementation of R-245fa are governed by the European Regulation No 517/2014.

The recovery of R-245fa is mandatory under the European Regulation No 517/2014.

(Refer to regulations enforced in each country).

Thermodynamic properties of R-245fa - Saturated state

Absolute pressure P	LIQUID					VAPOUR					Latent heat Lv
	Bubble point t _b	Volume v _f	Density ρ _f	Enthalpy h _f	Entropy s _f	Dew point t _d	Volume v _g	Density ρ _g	Enthalpy h _g	Entropy s _g	
(bar)	(°C)	(dm ³ /kg)	(kg/dm ³)	(kJ/kg)	(kJ/kg.K)	(°C)	(m ³ /kg)	(kg/m ³)	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.000	-100	0.699	1.643	78.244	0.446	-100.0	638.636	0.002	335.895	1.934	257.651
0.000	-95	0.613	1.631	84.238	0.481	-95.0	336.318	0.003	338.985	1.910	254.747
0.001	-90	0.618	1.619	90.218	0.514	-90.0	184.844	0.005	342.121	1.889	251.903
0.001	-85	0.622	1.607	96.189	0.546	-85.0	105.629	0.009	345.300	1.870	249.111
0.002	-80	0.627	1.596	102.156	0.577	-80.0	62.549	0.016	348.523	1.853	246.367
0.003	-75	0.631	1.584	108.125	0.608	-75.0	38.265	0.026	351.788	1.837	243.663
0.005	-70	0.636	1.572	114.099	0.637	-70.0	24.118	0.041	355.094	1.824	240.995
0.008	-65	0.641	1.560	120.081	0.666	-65.0	15.624	0.064	358.438	1.812	238.357
0.013	-60	0.646	1.549	126.076	0.695	-60.0	10.380	0.096	361.819	1.801	235.743
0.019	-55	0.651	1.537	132.087	0.723	-55.0	7.059	0.142	365.235	1.792	233.148
0.028	-50	0.656	1.525	138.117	0.750	-50.0	4.904	0.204	368.684	1.783	230.567
0.040	-45	0.661	1.513	144.169	0.777	-45.0	3.475	0.288	372.163	1.776	227.995
0.057	-40	0.666	1.502	150.244	0.803	-40.0	2.508	0.399	375.671	1.770	225.427
0.079	-35	0.671	1.490	156.347	0.829	-35.0	1.841	0.543	379.204	1.765	222.858
0.109	-30	0.677	1.478	162.478	0.855	-30.0	1.373	0.729	382.761	1.761	220.283
0.146	-25	0.682	1.466	168.641	0.880	-25.0	1.038	0.963	386.339	1.757	217.698
0.194	-20	0.688	1.454	174.837	0.904	-20.0	0.796	1.256	389.936	1.754	215.098
0.254	-15	0.694	1.441	181.069	0.929	-15.0	0.618	1.617	393.549	1.752	212.480
0.328	-10	0.700	1.429	187.339	0.953	-10.0	0.486	2.058	397.177	1.750	209.838
0.419	-5	0.706	1.417	193.649	0.977	-5.0	0.386	2.592	400.817	1.749	207.168
0.529	0	0.712	1.404	200.000	1.000	0.0	0.310	3.230	404.467	1.749	204.467
0.662	5	0.719	1.391	206.395	1.023	5.0	0.251	3.989	408.124	1.748	201.729
0.820	10	0.726	1.378	212.836	1.046	10.0	0.205	4.884	411.786	1.749	198.950
1.008	15	0.732	1.365	219.325	1.069	15.0	0.169	5.930	415.451	1.749	196.125
1.013	15.13	0.733	1.365	219.499	1.069	15.13	0.168	5.960	415.548	1.749	196.050
1.227	20	0.740	1.352	225.865	1.091	20.0	0.140	7.147	419.115	1.750	193.251
1.482	25	0.747	1.339	232.456	1.113	25.0	0.117	8.553	422.777	1.752	190.320
1.778	30	0.755	1.325	239.103	1.135	30.0	0.098	10.169	426.432	1.753	187.329
2.117	35	0.763	1.311	245.807	1.157	35.0	0.083	12.018	430.079	1.755	184.272
2.505	40	0.771	1.297	252.571	1.179	40.0	0.071	14.124	433.713	1.757	181.142
2.945	45	0.780	1.282	259.397	1.201	45.0	0.061	16.513	437.330	1.760	177.932
3.442	50	0.789	1.267	266.290	1.222	50.0	0.052	19.213	440.926	1.762	174.636
4.001	55	0.799	1.252	273.251	1.243	55.0	0.045	22.257	444.496	1.765	171.245
4.626	60	0.809	1.237	280.286	1.264	60.0	0.039	25.679	448.036	1.768	167.750
5.323	65	0.819	1.221	287.397	1.285	65.0	0.034	29.519	451.538	1.771	164.141
6.096	70	0.830	1.204	294.589	1.306	70.0	0.030	33.820	454.996	1.774	160.407
6.951	75	0.842	1.188	301.867	1.327	75.0	0.026	38.632	458.401	1.777	156.534
7.893	80	0.855	1.170	309.237	1.348	80.0	0.023	44.013	461.745	1.780	152.508
8.928	85	0.868	1.152	316.706	1.369	85.0	0.020	50.030	465.017	1.783	148.312
10.061	90	0.882	1.133	324.280	1.389	90.0	0.018	56.763	468.204	1.786	143.924
11.298	95	0.898	1.114	331.969	1.410	95.0	0.016	64.306	471.291	1.788	139.322
12.646	100	0.915	1.093	339.784	1.431	100.0	0.014	72.777	474.259	1.791	134.475
14.110	105	0.933	1.072	347.737	1.452	105.0	0.012	82.319	477.086	1.794	129.349
15.698	110	0.953	1.049	355.846	1.473	110.0	0.011	93.117	479.743	1.796	123.897
17.417	115	0.976	1.025	364.131	1.494	115.0	0.009	105.411	482.192	1.798	118.061
19.275	120	1.001	0.999	372.620	1.515	120.0	0.008	119.528	484.386	1.799	111.765
21.280	125	1.030	0.971	381.353	1.536	125.0	0.007	135.925	486.254	1.800	104.901
23.442	130	1.063	0.940	390.387	1.558	130.0	0.006	155.281	487.699	1.800	97.312
25.773	135	1.104	0.906	399.814	1.581	135.0	0.006	178.676	488.566	1.798	88.752

