

# R-1233zd (Solstice® zd)

## Trans-1-chloro-3,3,3-trifluoroprop-1-ene

Molecular weight (g/mol) .....	130.50
Melting point (°C) .....	-78
Boiling point (at 1.013 bar) .....	18.31
Temperature glide at 1.013 bar (K) .....	0
Critical temperature (°C) .....	165.6
Critical pressure (bar absolute) .....	35.73
Specific heat (liquid) at + 25°C (kJ/kg.K) .....	1.243
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K) .....	0.825
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar .....	1.104
Viscosity (liquid) at + 25°C in Centipoise (10 <sup>-3</sup> Pa.s) .....	0.469
Surface tension at + 25°C in dyne per centimetre (10 <sup>-3</sup> N/m) .....	12.57
Classification NF-EN 378 .....	A1
GWP (IPCC 4) .....	5

### 🔍 Main applications

R-1233zd is a fluorinated gas from the HFO family. This product has a very low GWP and low pressure. It is suitable for new industrial air conditioning applications and the cooling of buildings where cooling water or intermediate fluids are used in large systems with centrifugal compressors (one or more stages) where R-123 may have been used in the past.

### 🔍 Commercial specifications

Purity: ≥ 99.5 % weight.

Water content: ≤ 20 ppm weight.

Chlorine ion test (silver nitrate test): negative.

Total Acidity (HCL): ≤ 1 ppm weight.

### 🔍 Oils

Use a polyol ester (POE) oil.

Consult **Climalife** regarding the viscosity of the oil selected for your application and the most suitable for your application.

### 🔍 Regulation

The use and implementation of R-1233zd are governed by the European Regulation N° 517/2014.

The recovery of R-1233zd is mandatory under the European Regulation N° 517/2014.

(Refer to regulations enforced in each country).

## Thermodynamic properties of R-1233zd - Saturated state

Absolute pressure P	LIQUID					VAPOUR					Latent heat Lv
	Bubble point t <sup>b</sup>	Volume v <sup>l</sup>	Density ρ <sup>l</sup>	Enthalpy h <sup>l</sup>	Entropy s <sup>l</sup>	Dew point t <sup>d</sup>	Volume v <sup>v</sup>	Density ρ <sup>v</sup>	Enthalpy h <sup>v</sup>	Entropy s <sup>v</sup>	
(bar)	(°C)	(dm <sup>3</sup> /kg)	(kg/dm <sup>3</sup> )	(kJ/kg)	(kJ/kg.K)	(°C)	(m <sup>3</sup> /kg)	(kg/m <sup>3</sup> )	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.003	-75	0.675	1.482	108.096	0.807	-75.0	37.407	0.027	352.276	1.839	244.181
0.005	-70	0.679	1.472	114.290	0.838	-70.0	23.877	0.042	355.636	1.826	241.346
0.008	-65	0.684	1.462	120.464	0.868	-65.0	15.660	0.064	358.028	1.814	238.564
0.013	-60	0.689	1.451	126.621	0.897	-60.0	10.531	0.095	362.449	1.803	235.828
0.019	-55	0.694	1.441	132.763	0.925	-55.0	7.245	0.138	365.897	1.794	233.134
0.028	-50	0.699	1.430	138.893	0.953	-50.0	5.092	0.196	369.370	1.786	230.476
0.040	-45	0.705	1.419	145.013	0.980	-45.0	3.649	0.274	372.864	1.779	227.851
0.056	-40	0.710	1.409	151.125	0.807	-40.0	2.662	0.376	376.378	1.773	225.253
0.076	-35	0.715	1.398	157.231	0.833	-35.0	1.975	0.506	379.908	1.768	222.677
0.103	-30	0.721	1.387	163.334	0.858	-30.0	1.488	0.672	383.452	1.763	220.119
0.138	-25	0.726	1.377	169.435	0.883	-25.0	1.137	0.880	387.008	1.760	217.573
0.181	-20	0.732	1.366	175.537	0.907	-20.0	0.880	1.136	390.573	1.757	215.036
0.235	-15	0.738	1.355	181.643	0.931	-15.0	0.690	1.449	394.144	1.754	212.502
0.301	-10	0.744	1.344	187.754	0.954	-10.0	0.547	1.828	397.719	1.752	209.966
0.382	-5	0.750	1.333	193.872	0.977	-5.0	0.438	2.282	401.295	1.751	207.424
0.479	0	0.757	1.321	200.000	1.000	0.0	0.355	2.820	404.870	1.750	204.870
0.594	5	0.763	1.310	206.140	1.022	5.0	0.289	3.455	408.441	1.750	202.301
0.731	10	0.770	1.298	212.295	1.044	10.0	0.238	4.196	412.005	1.749	199.710
0.892	15	0.777	1.287	218.467	1.066	15.0	0.198	5.058	415.560	1.750	197.094
1.013	18.31	0.782	1.279	222.559	1.080	18.31	0.175	5.699	417.905	1.750	195.346
1.080	20	0.784	1.275	224.657	1.087	20.0	0.165	6.052	419.104	1.750	194.446
1.296	25	0.792	1.263	230.870	1.108	25.0	0.139	7.192	422.632	1.751	191.762
1.546	30	0.800	1.251	237.107	1.129	30.0	0.118	8.495	426.144	1.752	189.037
1.831	35	0.808	1.238	243.370	1.149	35.0	0.100	9.975	429.635	1.753	186.264
2.155	40	0.816	1.226	249.664	1.169	40.0	0.086	11.650	433.102	1.755	183.438
2.521	45	0.825	1.213	255.990	1.189	45.0	0.074	13.540	436.542	1.757	180.552
2.933	50	0.834	1.200	262.351	1.209	50.0	0.064	15.664	439.952	1.758	177.601
3.395	55	0.843	1.186	268.751	1.228	55.0	0.055	18.044	443.326	1.760	174.576
3.909	60	0.853	1.173	275.193	1.248	60.0	0.048	20.706	446.662	1.762	171.469
4.481	65	0.863	1.159	281.680	1.267	65.0	0.042	23.676	449.953	1.765	168.274
5.113	70	0.874	1.145	288.217	1.286	70.0	0.037	26.983	453.196	1.767	164.979
5.811	75	0.885	1.130	294.807	1.305	75.0	0.033	30.663	456.383	1.769	161.575
6.577	80	0.897	1.115	301.456	1.324	80.0	0.029	34.752	459.507	1.771	158.051
7.418	85	0.910	1.099	308.169	1.342	85.0	0.025	39.294	462.562	1.773	154.393
8.336	90	0.923	1.083	314.951	1.361	90.0	0.023	44.340	465.539	1.776	150.588
9.336	95	0.937	1.067	321.810	1.379	95.0	0.020	49.947	468.427	1.778	146.617
10.424	100	0.953	1.050	328.753	1.398	100.0	0.018	56.184	471.214	1.780	142.461
11.604	105	0.969	1.032	335.790	1.416	105.0	0.016	63.135	473.887	1.781	138.097
12.882	110	0.987	1.013	342.932	1.435	110.0	0.014	70.898	476.428	1.783	133.497
14.262	115	1.007	0.993	350.192	1.453	115.0	0.013	79.599	478.817	1.785	128.625
15.751	120	1.028	0.972	357.587	1.472	120.0	0.011	89.393	481.027	1.786	123.439
17.355	125	1.052	0.950	365.140	1.490	125.0	0.010	100.485	483.024	1.786	117.884
19.081	130	1.079	0.927	372.878	1.509	130.0	0.009	113.145	484.764	1.787	111.886
20.935	135	1.110	0.901	380.841	1.528	135.0	0.008	127.751	486.186	1.786	105.346
22.926	140	1.146	0.873	389.085	1.548	140.0	0.007	144.852	487.204	1.785	98.120
25.063	145	1.189	0.841	397.695	1.568	145.0	0.006	165.299	487.685	1.783	89.989
27.357	150	1.243	0.805	406.818	1.589	150.0	0.005	190.539	487.406	1.779	80.589
29.822	155	1.315	0.761	416.735	1.612	155.0	0.004	223.414	485.944	1.773	69.209
32.478	160	1.426	0.701	428.182	1.637	160.0	0.004	271.280	482.225	1.762	54.042





