

STP-FP-121 v. 003 - 01/01/2020

## Novexpans

### n-butane/isobutane (70/30)

#### PERFORMANCES

The **NOVEXPANS™ n-butane/isobutane (70/30)** is a **specialty deodorized** blend of n-butane and isobutane with guaranteed specifications, used in **polystyrene foams** expansion, such as food packaging manufacturing.

With no effect on the ozone layer and a negligible impact on the greenhouse effect.

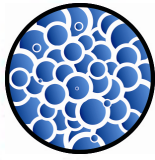
#### SPECIFICATIONS

| Standard characteristics | Limit values           |
|--------------------------|------------------------|
| Appearance               | <b>Clear</b>           |
| Odor                     | <b>None</b>            |
| <b>Composition:</b>      |                        |
| n-Butane                 | <b>70 ± 3 % weight</b> |
| Isobutane                | <b>30 ± 3 % weight</b> |
| 1,3-butadiene content    | <b>≤ 0.01 % weight</b> |
| Non volatile residue     | <b>≤ 0.1 % weight</b>  |

#### CHARACTERISTICS

|                             |                          | Units              | Values          |
|-----------------------------|--------------------------|--------------------|-----------------|
| Molecular weight            |                          | g/mol              | <b>58</b>       |
| Boiling point               | initial, below 1.013 bar | ° C                | <b>-11.7</b>    |
| Liquid density              | at 20°C                  | kg/dm <sup>3</sup> | <b>0.57*</b>    |
|                             | at 50°C                  | kg/dm <sup>3</sup> | <b>0.54*</b>    |
| Relative pressure           | at 20°C                  | bar                | <b>1.4*</b>     |
|                             | at 50°C                  | bar                | <b>4.5*</b>     |
| Latent heat of vaporization | at boiling point         | kJ/kg              | <b>381*</b>     |
| Flash point                 | closed cup               | ° C                | <b>-60</b>      |
| Lower flammability limit    | In the air at 20°C       | % in volume        | <b>1.8</b>      |
| Upper flammability limit    | below 1.013 bar          | % in volume        | <b>8.4</b>      |
| Auto-ignition temperature   |                          | ° C                | <b>&gt; 300</b> |
| λ                           | at 25°C                  | mW/m.K             | <b>16.0*</b>    |

*\*calculated*



### PACKAGING

|                                | Bottles |       | Container | Bulk      |
|--------------------------------|---------|-------|-----------|-----------|
| Capacity (liter)               | 26      | 88    | 930       | 5 to 20 T |
| Tare (kg)                      | 16      | 38    | 460       |           |
| Load (kg)                      | 13      | 44    | 465       |           |
| Diameter (mm)                  | 300     | 300   | 860       |           |
| Height (mm)                    | 630     | 1530  | 2330      |           |
| Outflow external diameter (mm) | 21.7    | 21.7  | 26.1      |           |
| Tap: left pitch (mm)           | 1.814   | 1.814 | 1.814     |           |
| Test pressure (bar)            | 30      | 33    | 33        |           |

- Packaging technical characteristics available upon request to the commercial department.
- Feasibility of filling packaging of the customers if they are in conformity with the legislation.
- Contact us for any other specific packaging.

### STORAGE AND SHELF LIFE

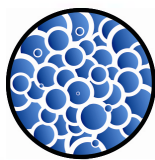
#### Precautions for handling and storage:

**French plants are controlled by the regulation of listed Establishments and have to comply with it (or with the local legislation).**

- All packaging will be stored in a dry, well-ventilated, easily accessible place, sheltered from sunlight and bad weather, away from any ignition source.
- It is recommended to store all packaging either in a specific place or isolated and sheltered by a fence.
- All packaging and piping will be grounded to discharge static electricity.
- Leak detectors, put at ground level, will be connected to an audible alarm, which will trigger in the event of leaks.
- The whole equipment will be tested with an appropriate leak detector before use.
- Material and electrical equipment in an explosive atmosphere will comply with the regulations (*grounding, equipotential bonding, ATEX material*).

**Climalife can study the set up and assembling of your storage tanks, piping, and pumps, according to the prevailing regulations.**

**Shelf life: unlimited (if appropriate storage conditions).**



### CONDITIONS OF USE

Please refer to the Material Safety Data Sheet (MSDS) before using the product.

Workers handling the product should be trained about risks and preventive measures.

The product is compatible and not compatible with:

| COMPATIBILITY  | NON COMPATIBILITY   |
|--|---|
| <p>Plastics :</p> <ul style="list-style-type: none"><li>▪ Polyamides</li><li>▪ Polyurethane</li><li>▪ Polyvinyl chloride (PVC)</li><li>▪ Polypropylene (<i>t &lt; 80°C</i>)</li><li>▪ Epoxy resins</li><li>▪ Acetal polymers</li><li>▪ Polyethylene (<i>to be tested</i>)</li><li>▪ Polystyrene (<i>to be tested</i>)</li></ul> <p>Elastomers :</p> <ul style="list-style-type: none"><li>▪ BUNA N®</li></ul> <p>Metals :</p> <ul style="list-style-type: none"><li>▪ Ordinary steel</li></ul> | <ul style="list-style-type: none"><li>▪ Ethyl cellulose</li><li>▪ Polyisobutylene</li><li>▪ Natural and butyl rubbers</li><li>▪ Strong bases</li><li>▪ Oxidizing agents</li><li>▪ Combustive agents</li></ul> |

The information above is intended as a guide only. We assume no liability for its accuracy on its use. The user should make its own tests under its conditions in order to determine the suitability of any compound in a peculiar application.

#### Measures while handling:

- Collect vapors at emission point,
- Use spark-free tools (*beryllium bronze*),
- Ground the equipment,
- Work in a well ventilated premises to avoid accumulating static discharges.

### HEALTH SAFETY AND ENVIRONMENT (HSE)

Consult the Material Safety Datasheet (MSDS) on the website: [www.quickfds.com](http://www.quickfds.com)

This data is based on information that the manufacturer believed to be reliable and offered in good faith. On no account, Climalife will be responsible for special, incidental and consequential damages. The user is responsible, to the Administrative Authorities (Regulation of the listed establishments for the protection of the environment), for the conformity of his installation.